

**Cleaning pressures (experienced data)**

<b>Deposits</b>	<b>Pressure (bar)</b>	
ABS (Acrylnitrile-Butadiene-Styrene-Copolymer)	400	
Acrylonitrile natural rubber	400 - 500	(up to 3000)
Adhesives (Casein)	200	
Adhesives (Polyurethane)	400	(up to 600)
Adhesives (Polyvinyl Acetate)	400	(up to 600)
Adhesives (vegetable)	200	
Adipose	100 - 200	
Alkyd resin (only cured)	500	(up to 3000)
Bark (barking)	500	
Bauxite	-800	(up to 1500)
Bitumen	500 - 600	
Calcium carbonate silica compound (limescale)	400 - 500	(up to 3000)
Calcium carbonate (limescale)	250	(up to 3000)
Calcium carbonate powder	200	
Coffee (instant-)	750	
Coking (in heat exchangers)	750	(up to 2500)
Coking	500	(up to 2000)
Colours (emulsion-)	200 - 400	(up to 3000)
Colours (gratings)	500 - 1200	(up to 3000)
Colours (solvent-)	1500 - 3000	
Concrete (cured)	800 - 3000	
Concrete (mixer)	100	
Crude oil (cleaning in addition with steam)	200	
Developing emulsion (Photography)	200 - 300	
Epoxy resin (please check!)	500 - 800	(up to 3000)
Fuel oil (cleaning in addition with steam)	200	
Glykose (with steam)	200	
Hydrocyclone	200 - 300	
Lacquers	500 - 1000	(up to 3000)
Latex (acrylic-) reactor	400 - 600	
Latex (acrylic-) vessels	200 - 400	
Latex (acrylonitrile-)	400 - 500	(up to 1000)
Latex (natural-)	200 - 400	
Latex (PVC-)	400 - 600	

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Latex (synth. rubber) reactor	400 - 1000	(up to 1200)
Latex (synth. rubber) vessels	200 - 400	
Lead compounds	200	
Light fuel oil (heating-)	100	
Meat leftovers	100 - 200	
Methacrylate	400	
Milk (sterile vessel)	100	
Milk powder (drying tower)	300 - 400	
Molasses	200 - 300	
Oil carbon (degreased)	400 - 600	
Pancreatin (sticked)	250 - 350	
Phenolic resin (Bakelit)	500 - 1500	(up to 3000)
Phenolic resin (with 10 % NaOH-additive)	200	
Phosphoric acid slurry	150 - 200	
Plaster with plastic compound	400 - 800	(up to 3000)
Plaster	150 - 600	
Polycarbonate	400	(up to 1500)
Polyester (with surfactant)	200 - 400	
Polyethylene (tube bundle)	750 - 1500	(up to 2500)
Polypropylene (tube bundle)	750 - 1500	(up to 2500)
Polystyrene Polymere	400 - 500	
Polystyrene (reactor, dryer)	200 - 400	
Polystyrene	400	
Polyurethane	400	
PVA (Polyvinyl acetate)	400	
PVC (emulsion)	200 - 300	
PVC (Latex-)	400	
PVC (slurry)	200	
PVP (Polyvinyl Propionate)	400	
Raw material for ceramic (cutting)	280 - 320	
Residual coke	400 - 500	
Rigid foam (e.g. cars - wheels)	550	
Sealings (foamed)	300	(up to 3000)
Silicate (hardened)	400 - 800	(up to 3000)

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Silicone products (add-on 2 % Peroxide)	300 - 400
Synthetic rubber	700
Tartar	200
Vegetable fat	200 - 300
Vegetable oil (hydrogenated)	300
Vegetable oil	100

