

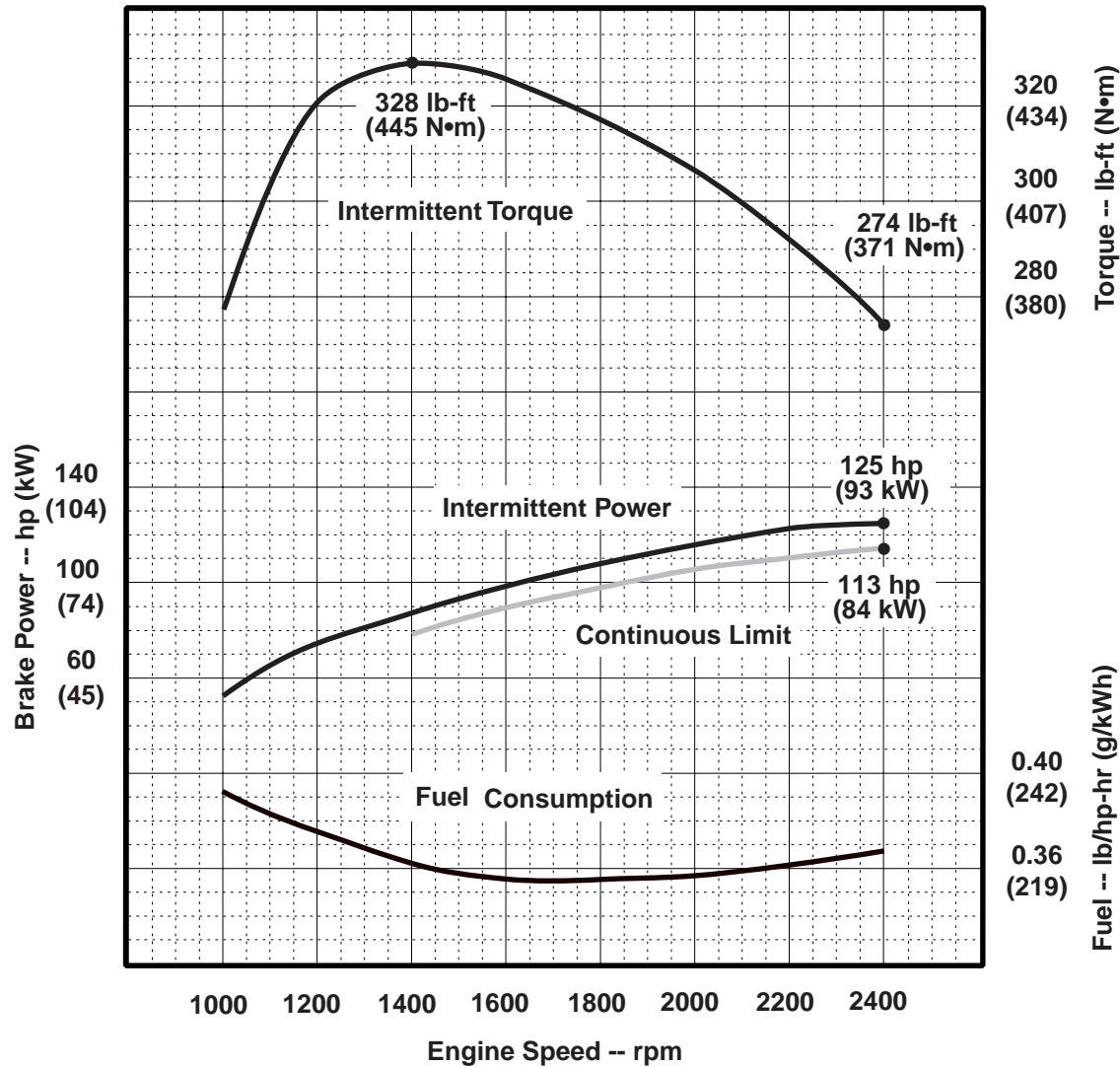


ENGINE PERFORMANCE CURVE

Rating: Gross Power
 Application: Industrial
 Intermittent / Continuous

POWERTECH 4.5L Engine
 Model: **4045TF250**

125 hp @ 2400 rpm
93 kW @ 2400 rpm
 [Option 1606 / 1683]



Air Intake Restriction 12 in.H₂O (3 kPa)
 Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:
 77 °F (25 °C) air inlet temperature
 29.31 in.Hg (99 kPa) barometer
 104 °F (40 °C) fuel inlet temperature
 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:
 Power: kW = hp x 0.746
 Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
 Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-1 Emission Certifications:	Certified by:
CARB; EPA; EU* Ref: Engine Emission Label	<i>Neal Lepper</i> 15 Dec 95

* Revised Data
 Curve: 4045TF250125l..... Sheet 1 of 2
 December 1995

Common Specifications:

General Data

Model	4045TF250
Number of Cylinders	4
Bore and Stroke--in. (mm).....	4.19 x 5.00 (106 x 127)
Displacement--in. ³ (L).....	276 (4.5)
Compression Ratio	17.0:1
Valves per Cylinder--Intake/Exhaust	1/1
Firing Order.....	1-3-4-2
Combustion System	Direct Injection
Engine Type	In-line, 4-Cycle
Aspiration	Turbocharged
Engine Crankcase Vent System.....	Open
Maximum Crankcase Pressure--in. H ₂ O (kPa)	2 (0.5)

Physical Data

Length--in. (mm)	33.9 (860)*
Width--in. (mm)	24.1* (612)*
Height--in. (mm)	39.1* (994)*
Weight, dry--lb (kg)	872 (396)
(Includes flywheel housing, flywheel & electrics)	
Center of Gravity Location	
From Rear Face of Block (X-axis)--in. (mm)	10.6 (269)*
Right of Crankshaft (Y-axis)--in. (mm)	-0.3 (-8)*
Above Crankshaft (Z-axis)--in. (mm).....	5.9 (151)*
Max. Allow. Static Bending Moment at Rear	
Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m)....	600 (814)
Thrust Brng. Load Limit (Forward)--lb (N)[I]	900 (4003)*
[C].....	500 (2224)*

Fuel System

Fuel Injection Pump	Lucas
Governor Regulation	7-10 %
Governor Type.....	Mechanical
Fuel Consumption--lb/hr (kg/hr) [I].....	46.0 (20.9)
[C].....	41.6 (18.9)
Fuel Spill Rate--lb/hr (kg/hr) [I].....	16.5 (7.5)
[C].....	16.5 (7.5)
Total Fuel Flow--lb/hr (kg/hr) [I].....	62.5 (28.4)
[C].....	58.1 (26.4)
Maximum Fuel Transfer Pump Suction--ft (m) fuel....	3 (0.9)
Fuel Filter Micron Size @ 98% Efficiency	8

[I] = Intermittent Data [C] = Continuous Data
Unless noted, all other values pertain to both.

Engine Specification Data

Lubrication System

Oil Pressure at Rated Speed--psi (kPa).....	50 (345)
Oil Pressure at Low Idle--psi (kPa)	15 (105)
In Pan Oil Temperature--°F (°C)	240 (115)
Oil Pan Capacity, High--qt (L)	13 (12.3)
Oil Pan Capacity, Low--qt (L)	12 (11.3)
Total Engine Oil Capacity with Filters--qt (L).....	14 (13.3)
Engine Angularity Limits, Any Direction--Degrees [I]	30
[C]	20

Air System

Maximum Allowable Temp Rise--Ambient Air to	
Engine Inlet--°F (°C)	15 (8)
Maximum Air Intake Restriction	
Dirty Air Cleaner--in. H ₂ O (kPa).....	25 (6.25)
Clean Air Cleaner--in. H ₂ O (kPa).....	12 (3)
Engine Air Flow--ft ³ /min (m ³ /min) [I]	300 (8.5)
[C].....	289 (8.2)
Intake Manifold Pressure--psi (kPa) [I]	16.7 (115)
[C].....	14.6 (101)
Recommended Intake Pipe Diameter--in. (mm)	3 (76.2)

Cooling System

Engine Heat Rejection--BTU/min (kW) [I]	3128 (55)
[C].....	2900 (51)
Coolant Flow--gal/min (L/min).....	51 (192)
Thermostat Start to Open--°F (°C)	180 (82)
Thermostat Fully Open--°F (°C).....	202 (94)
Max. Water Pump Inlet Restriction--in. H ₂ O (kPa)....	40 (10)
Engine Coolant Capacity--qt (L)	9 (8.5)
Recommended Pressure Cap--psi (kPa).....	10 (69)
Maximum Top Tank Temp--°F (°C)	221 (105)
Minimum Coolant Fill Rate--gal/min (L/min)	3 (11)
Minimum Air-to-Boil Temperature--°F (°C).....	117 (47)

Exhaust System

Exhaust Flow--ft ³ /min (m ³ /min) [I].....	741 (21)
[C].....	695 (19.7)
Exhaust Temperature--°F (°C) [I].....	923 (495)
[C].....	889 (476)
Max. Allowable Back Pressure--in. H ₂ O (kPa).....	30 (7.5)
Rec'd. Exhaust Pipe Diameter--in. (mm)	4.0 (102)

Electrical System

Recommended Battery Capacity (CCA)	
12 Volt System--amp	640
24 Volt System--amp	570
Maximum Allowable Starting Circuit Resistance	
12 Volt System--Ohm.....	0.0012
24 Volt System--Ohm.....	0.002
Starter Rolling Current--12 Volt System	
At 32 °F (0 °C)--amp.....	780
At -22 °F (-30 °C)--amp.....	1000
Starter Rolling Current--24 Volt System	
At 32 °F (0 °C)--amp.....	600
At -22 °F (-30 °C)--amp.....	700

Performance Data

Rated Power--hp (kW) [I].....	125 (93)
[C].....	113 (84)
Rated Speed--rpm	2400
Peak Torque--lb-ft (N•m) [I].....	328 (445)
[C].....	296 (401)
Peak Torque Speed--rpm.....	1400
Low Idle Speed--rpm	850
BMEP--psi (kPa) [I].....	149 (1030)
[C].....	135 (930)
Friction Power @ Rated Speed--hp (kW).....	28 (21)
Altitude Capability -- ft (m)	7500 (2300)*
Ratio--Air : Fuel [I]	28.4:1
[C].....	29.4:1
Smoke @ Rated Speed--Bosch No. [I]	< 2
[C].....	< 2
Noise--dB(A) @ 1 m [I].....	96.5*
[C].....	95.5*

Engine Speed rpm	Contin. Limit hp(kW)	Intermit. Power hp(kW)	Intermit. Torque lb-ft(N•m)	BSFC lb/hp-hr (g/kWh)
2400	113 (84)	125 (93)	274 (371)	0.367 (224)
2200	110 (82)	122 (91)	292 (396)	0.361 (220)
2000	105 (78)	117 (87)	306 (415)	0.357 (218)
1800	98 (73)	109 (81)	316 (428)	0.356 (217)
1600	90 (67)	99 (74)	325 (440)	0.356 (217)
1400	79 (59)	87 (65)	328 (445)	0.361 (220)
1200	---	74 (55)	320 (434)	0.376 (229)
1000	---	52 (39)	277 (375)	0.392 (239)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data
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December 1995